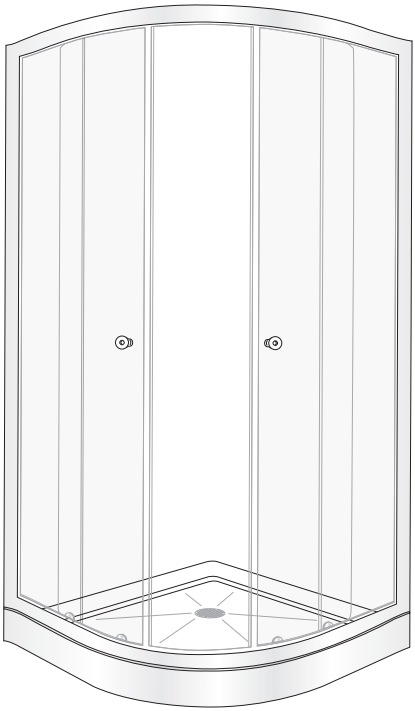
Shower stall

Corner shower unit with round front



Installation Guide and User Manual

Model: 1JPS004WHI

ATTENTION:

1. Your installation must comply with all local plumbing building codes. Have a qualified tradesman do or approve your plumbing installation.
2. Always wear safety goggles and gloves in order to avoid personal injury.
3. Please read and save this guide before using this product. Store the guide in a safe place so you will know where it is when you want to refer to it.

IMPORTANT

Carefully check the unit prior to installation to ensure that there is no damage. Do not dispose of any packaging until you are satisfied with this product.

If you have any problems with this product or if there are missing or damaged parts, please call toll free:

1-800-459-4409

(Monday–Friday, 8:30 am – 5:00 pm, EST)

DO NOT RETURN THE UNIT TO THE PLACE OF PURCHASE BEFORE CALLING THE TOLL FREE NUMBER ABOVE.

PRODUCT FEATURES

Our shower units are manufactured using top quality cast acrylic and are designed for years of comfort and enjoyment.

- Each unit is formed using 3 mm (1/8 in) thick cast acrylic that provides an attractive, easy to clean and maintain, high gloss surface.
- The acrylic surface resists chipping, staining, mold and mildew.
- Heavy duty construction / Reinforced with fire retardant fiberglass / Engineered base with leveling feet for easy installation.
- Tempered safety glass.
- Powder coated aluminum frames provide a very durable finish.
- Precision rollers for ease of use.

BEFORE YOU START

1. Inspect your unit before proceeding. Check the surface for any flaws or damage. Your unit has been manufactured with a cast acrylic sheet providing an extremely durable surface. Once you unpack your unit, check for chips, scratches, cracks, dents or scuff marks. If any damage is noticed, do not install.
2. Please read instructions carefully and keep for future reference.
3. Protect the entire surface during installation.
4. Make sure the floor structure is capable of supporting 100 lbs (45.5 kgs) per square foot.
5. In all cases the total weight of the unit MUST rest on the floor. No weight should be supported by the skirt or the tiling flange.
6. All holes drilled into the unit must be done from the inside (finished surface) towards the outside (rough surface) and caulked very carefully to form a water-tight barrier.
7. Your installation must comply with all local plumbing codes. Have a qualified tradesman do and/or approve your plumbing installation.

WARNING: Always wear safety goggles and gloves in order to avoid any personal injuries.

PARTS REQUIRED

Pipe & fittings according to your installation requirements

Small can of ABS pipe glue

Mortar or plaster

Construction adhesive

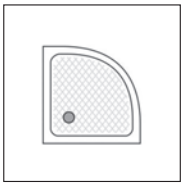
Silicone caulking

Ceramic tile or other waterproof wall finish

TOOLS REQUIRED

Hammer	Screwdriver	Drill
Utility knife	Measuring tape	Jig saw
1/8" drill bit	Pencil	Carpenters level

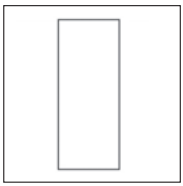
CONTENTS

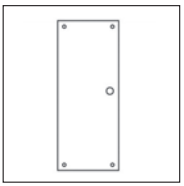

Shower Base x 1

Aluminium Expander x 2

Aluminium Tracks x 2

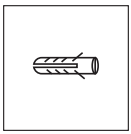
Aluminium Vertical Pieces with Glass Channel x 2

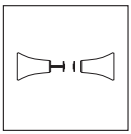

Flat Fixed Glass x 2

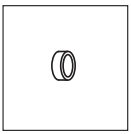

Curved Glass Door x 2

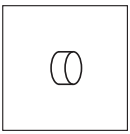
Long Gasket with Flap x 2

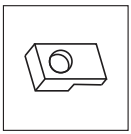
Short Gasket with Flap x 2


Anchors x 6
6 mm x 25 mm
(1/4 in x 1 in)

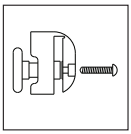

Handle
Assembly x 2

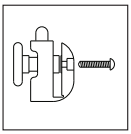

Pegs x 4

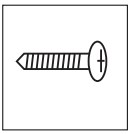

Caps x 4

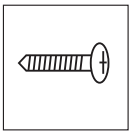

Plastic
Stoppers x 4

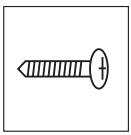
Clips x 5

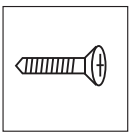

Fixed Roller
Assembly x 4

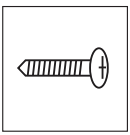

Spring Loaded
Roller Assembly x 4


Stainless Steel
Screws x 6
3.9 mm x 25 mm
(3/16 in x 1 in)


Stainless Steel
Screws x 4
3.9 mm x 9.5 mm
(3/16 in x 3/8 in)


Stainless Steel
Screws x 4
3.9 mm x 13 mm
(3/16 in x 1/2 in)


Stainless Steel
Screws x 5
3.9 mm x 25 mm
(3/16 in x 1 in)


Stainless Steel
Screws x 8
3.9 mm x 40 mm
(3/16 in x 1-1/2 in)

INSTALLATION INSTRUCTIONS

BASE INSTALLATION:

1. If installing in a location where drywall has already been set up, confirm that it is water resistant drywall. Once the location of the shower enclosure and base has been established and the drywall has been confirmed to be water resistant, mark the two walls as per Fig.1. If the drywall is not the appropriate type, remove from the total area where the shower enclosure is to be installed and skip the next step.

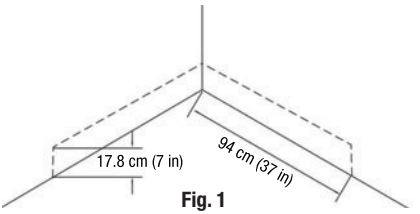


Fig. 1

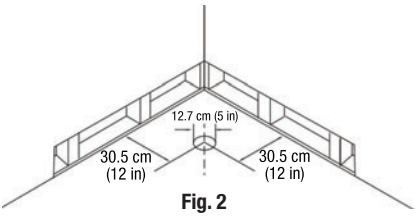


Fig. 2

2. Cut drywall, leaving the studs exposed.
3. Mark the position of the drain as per Fig. 2. Cut the floor with a jig saw approximately 12.7 cm (5 in) in total diameter.
4. Put the base in place and begin leveling by placing a carpenter's level, as per Fig. 3.

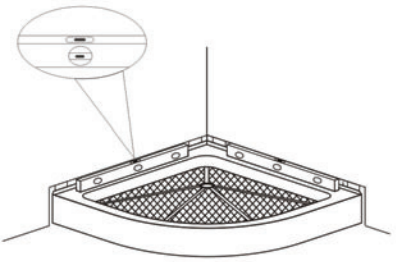


Fig. 3

5. Adjust the leveling legs as required so that the skirt of the base is 6.4 mm (0.25 in) above the floor, as shown in Fig. 4. Make sure that all leveling legs make contact with the floor. Tighten lock nuts to secure the leveling legs. Check level again, as well as that all legs make contact with the floor.

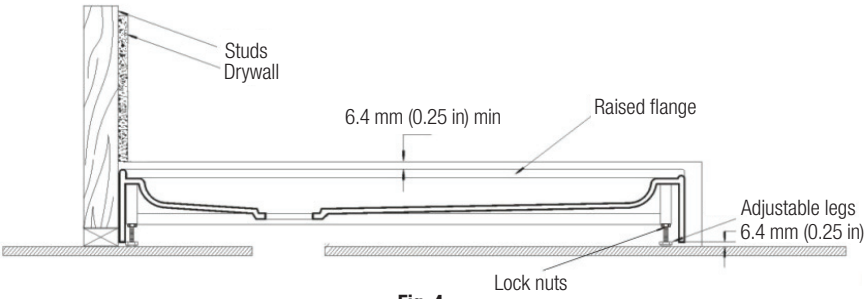


Fig. 4

INSTALLATION INSTRUCTIONS

6. Remove the base. Remove the strainer and wrench (leaving the ring and rubber collar in place) from the drain assembly and install the drain, as shown in Fig. 5. Apply silicone on the acrylic drain area where the fitting will make contact. Do not over-tighten nut, as the drain body may warp or break.
7. Secure the vertical drain pipe in place, with 3.8 cm (1.5 in) exposed above floor level. See Fig. 6.
8. The shower base must be set in a bed of mortar. Lay the mortar in the areas where the metallic frame is located. 5.1 cm (2 in) of clearance should be left around the drain pipe hole.
9. Lubricate the exposed pipe and the inside rubber collar of the drain with soapy water. Set the base into place, making sure that the pipe fits into the collar and that the mortar squeezes up around the frame, as shown in Fig. 7. Check level to make sure that the unit is resting firmly on the floor.

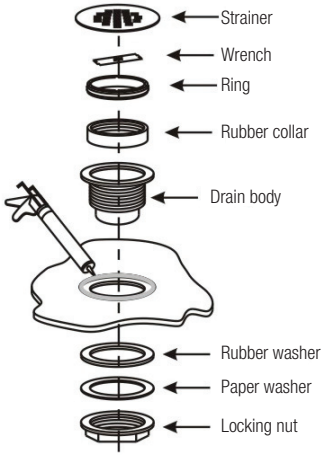


Fig. 5

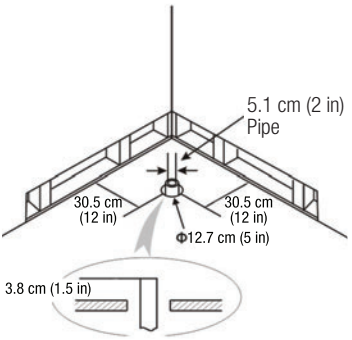


Fig. 6

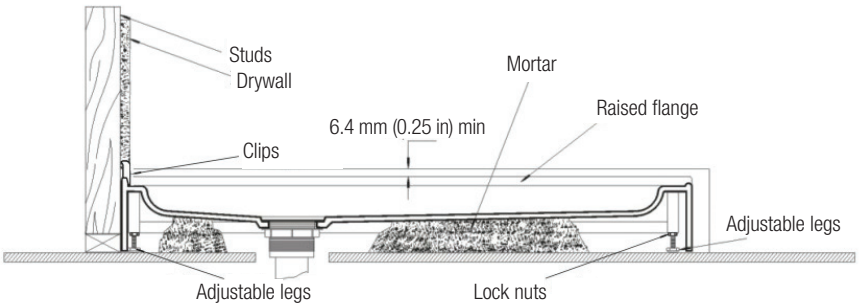


Fig. 7

INSTALLATION INSTRUCTIONS

10. Check that the drain pipe fits properly in the drain. Secure the anchoring clips using 3.9 mm x 25 mm (3/16 in x 1 in) stainless steel screws, as shown in Fig. 8.
11. To ensure a watertight seal between the collar and the pipe, tighten the drain ring using the wrench provided and a large flat screw driver. Do not over-tighten, as the drain may warp or crack. Insert the strainer into position. See Fig. 9.
12. Replace the water resistant drywall, leaving a 6.4 mm (0.25 in) gap between the top flange and the drywall. Run a bead of silicone caulking around the joint between the top flange and the drywall.
13. Install flooring up to 3.2 mm (1/8 in) from the shower enclosure. Run a bead of silicone between flooring and the shower enclosure.

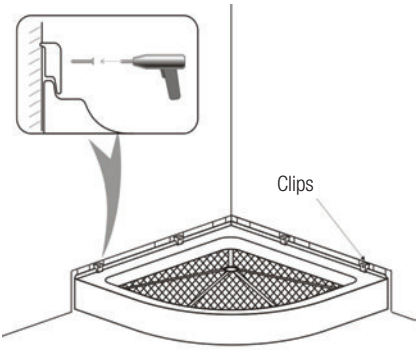


Fig. 8

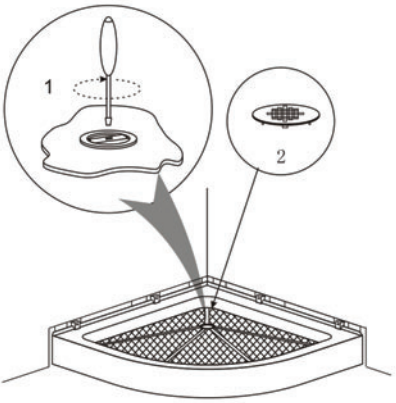


Fig. 9

INSTALLATION INSTRUCTIONS

DOOR INSTALLATION:

1. Using the fixed expander as a straight edge, trace a line, as in Fig.10, to mark the position of the two expanders so that they are 12.7 mm (0.5 in) inside the edge of the shower base.
2. Trace the holes that are pre-drilled on the expander to locate them on the wall.
3. Drill holes on the wall at the position of the marks and install the anchors.
4. Fix the expanders to the walls, starting from the top anchor, using 3.9 mm x 25 mm (3/16 in x 1 in) stainless steel screws, as shown in Fig. 10.
5. Using 3.9 mm x 40 mm (3/16 in x 1 1/2 in) stainless steel screws, fasten the curved pieces of aluminum to the vertical pieces with the glass channel towards the inside of the tracks, as shown in Fig. 11.

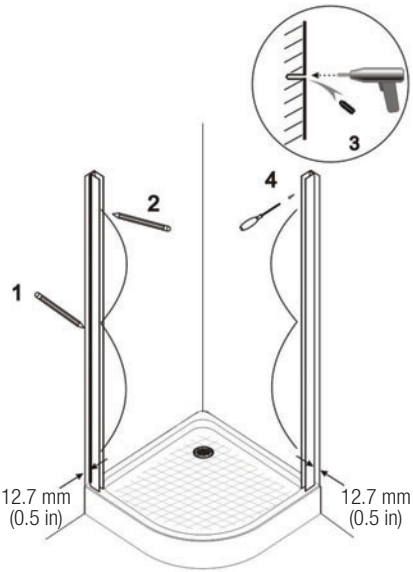


Fig. 10

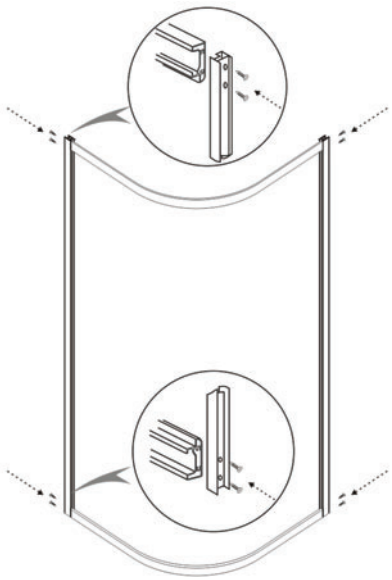


Fig. 11

6. Insert the flat glass piece, as shown in Fig. 12. Using 3.9 mm x 9.5 mm (3/16 in x 3/8 in) stainless steel screws, attach the glass by installing two plastic stoppers as shown. Install gaskets using a rubber mallet, starting at the top. Place the short gasket on the fixed glass panel with the flap facing towards the inside.

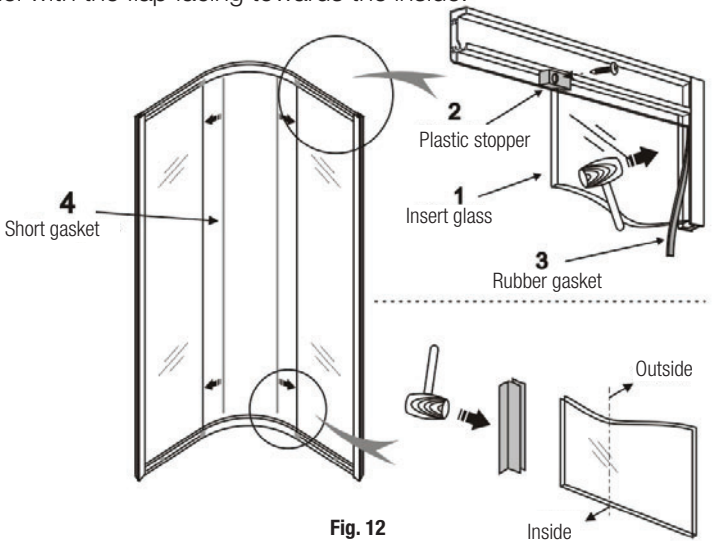


Fig. 12

7. Fit the assembly into both fixed expanders, as shown in Fig. 13. Drill 3.2 mm (1/8 in) holes for the self tapping screws, following through the pre-drilled holes on the expanders, as shown in Fig. 14. Secure with 3.9 mm x 13 mm (3/16 in x 1/2 in) stainless steel screws. Place the screw caps to cover the screw heads.

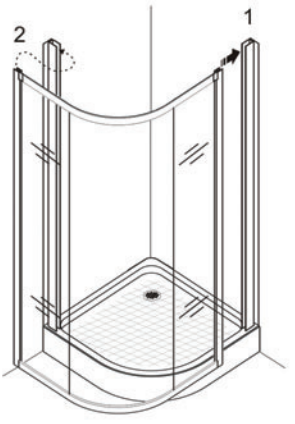


Fig. 13

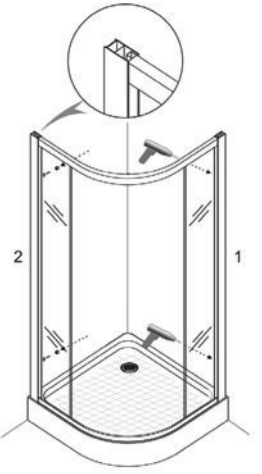


Fig. 14

INSTALLATION INSTRUCTIONS

8. Install the fixed roller assembly on the two top holes of each curved door with the wheels facing towards the outside of the curve. Install the spring loaded assemblies on the two lower holes of the curved doors with the wheels facing towards the outside. See Fig. 15.

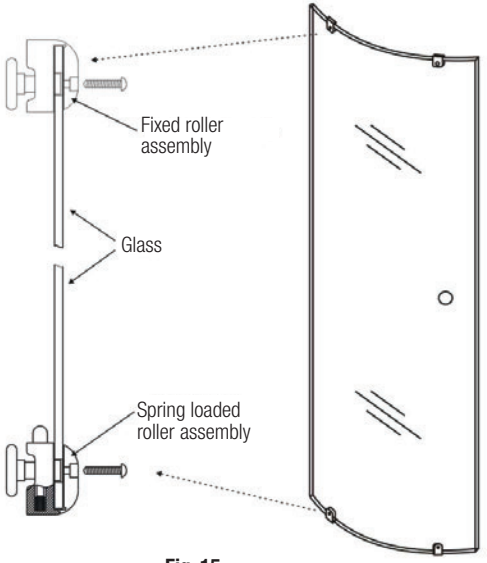


Fig. 15

9. As shown in Fig. 16, install the completed glass door on the aluminum track by first inserting the spring loaded rollers at the bottom, then lifting and placing the top rollers into the top track.

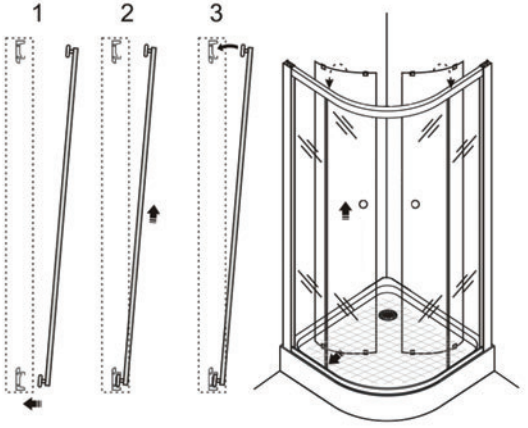


Fig. 16

10. Install the handles, as shown in Fig. 17. Place the gaskets on the curved glass doors with the flap facing towards the outside.

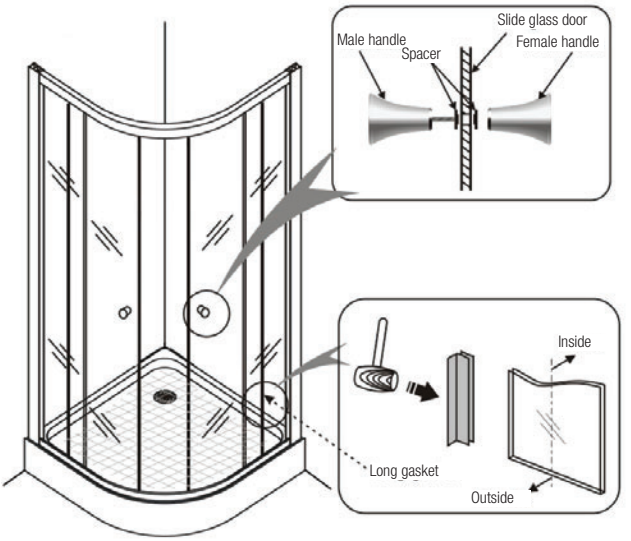


Fig. 17

11. Apply silicone on the two vertical edges of the caddy, all along the edges between the wall and the shower base, on the two vertical expanders on the inside, on the lower track and on the base, as shown in Fig. 18.

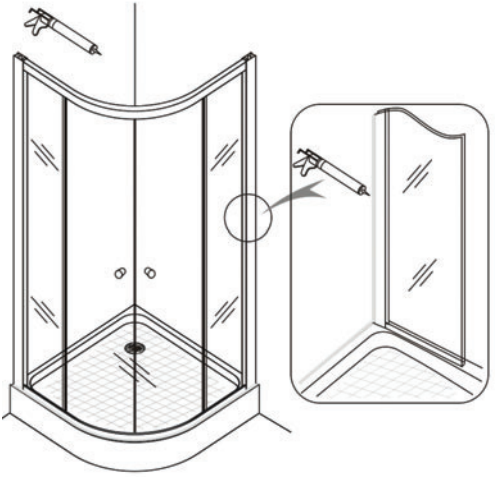


Fig. 18

CLEANING AND MAINTENANCE

To maintain the smooth, high gloss surface of your shower enclosure, follow these tips:

Use common household cleaners (non-abrasive) such as Lysol Basin Tub and Tile Cleaner, Glass Plus, Mr. Clean, Top Job, or a mild liquid dish washing detergent such as Ivory Liquid. Rinse well and dry with a clean cloth.

Do not allow your acrylic surface to come into contact with products such as acetone (nail polish remover), nail polish, dry cleaning solution, lacquer thinners, gasoline, pine oil, etc.

Remove dust and dry dirt with a soft, damp cloth.

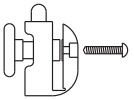
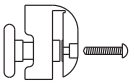
Clean grease, oil, paint and ink stains with isopropyl (rubbing alcohol). Immediately rinse with water after removal of stain.

Avoid using razor blades or other sharp instruments that might fall and scratch the surface.

Small scratches can be removed by applying a thin coat of automotive paste wax and buffing lightly with a clean cloth.

REPLACEMENT PARTS

If you require replacement parts, please call customer service toll-free at 1-800-459-4409 (Monday–Friday, 8:30 am – 5:00 pm, EST). Identify your required part(s) and have the replacement part number ready when you call.

JPSDR001		Spring loaded roller assembly x 4	
		Fixed roller assembly x 4	
JPSHW001		Pegs x 4	
		Plastic stoppers x 4	
		Stainless steel screws x 4	3.9 mm x 13 mm (3/16 in x 1/2 in)
		Caps x 4	
		Stainless steel screws x 8	3.9 mm x 40 mm (3/16 in x 1-1/2 in)
		Stainless steel screws x 6	3.9 mm x 25 mm (3/16 in x 1 in)
		Anchors x 6	6 mm x 25 mm (1/4 in x 1 in)
		Stainless steel screws x 4	3.9 mm x 9.5 mm (3/16 in x 3/8 in)
JPSDH001		Handle assembly x 2	
JPSAB001		Clips x 5	
		Stainless steel screws x 5	3.9 mm x 25 mm (3/16 in x 1 in)

ONE YEAR LIMITED WARRANTY

Your shower unit is warranted to the original purchaser to be free of defects in material and workmanship for one (1) year from the date of purchase. This warranty does not extend to commercial or institutional use or installation. Incidental repairs that would involve a minimum of time and effort on behalf of the purchaser will not be considered warranty work and no compensation will be deemed forthcoming. Any failure of the unit that is not traceable to a defect in material or workmanship is not covered by this warranty. These non-warrantable items include, but are not limited to:

- Change in colour or finish due to chemical usage.
- Damage caused by the use of abrasive cleansers on the acrylic surface.
- Unit not properly installed in accordance with the manufacturer's instructions.
- Damage caused during shipping, handling or installation (eg. cracks, chips, scratches).
- Damage caused by operating, maintenance and safety guidelines not being followed.
- Any alterations to the unit.
- Damage to the unit as a result of accidental impact, fire, flood, freezing or normal wear.
- Stress cracks caused by forced connections, over-tightened overflow plate, inadequate support or standing on the tub ledge.
- Scratches, chips, cracks or holes caused during shipping, storage or installation.

A thorough inspection must be made at time of pick up or delivery. If the unit is damaged, a claim must be made with the carrier. Report any damage promptly and prior to installation. Quality Craft will not be held liable for any freight damage or damage caused by leaks due to freight damage. Inspection prior to installation is the responsibility of the installer, contractor or user. Quality Craft will not be liable for failures or damage that could have been discovered or avoided by proper inspection and testing. Quality Craft will not be held liable for damages resulting from the improper fit or installation of products not supplied by this company. Quality Craft will not be held liable for loss of use of unit, inconvenience, costs incurred for labour, materials, removal and installation of replacement units or any other incidental or consequential damages.

ONE YEAR LIMITED WARRANTY

Costs relating to obtaining access for repair or replacement are the responsibility of the user. Under no circumstance shall Quality Craft or any of its representatives be held liable for injury to any persons or damage to any property.

Quality Craft's obligations shall be limited to the repair or replacement of a unit (at our option) that may prove, by our sole examination, to be defective under normal use and service during the warranty period. The company may issue credit in the amount of the invoice value of the defective product (or a percentage of it according to use) in lieu of repair or replacement.

Quality Craft warranty is non-transferable and shall be voided if the unit is removed from its initial installation or if it is not installed following the manufacturer's specifications. This warranty shall not apply to any product that has been subject to accident, alteration, misuse or abnormal chemical conditions. This warranty is made in lieu of all other warranties expressed or implied. No other warranty, expressed or implied, is assumed or will be assumed.

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